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IMA means Experience, Technology and Research, Reliability and Flexibility

in planning automatic machines that effectively respond to the primary, secondary and end of line packaging requirements of the pharmaceutical, cosmetics, tea, coffee and food industries.



Established in 1961, IMA is world leader in the design and manufacture of automatic machines for the processing and packaging of pharmaceuticals, cosmetics, tea, coffee and food.

Its position of leadership is the result of 50 years in the business: experience and reliability, significant investments in

R&D, regular and constructive dialogue with the end-users in its sectors and the Group's ability to expand internationally, conquering new markets. These values enable us to act not just as suppliers but also as partners, proposing innovative solutions as well as high quality products.

The Group has about 3,400 employees, about 1,600 of whom overseas, and a consolidated turnover of 503.3 million Euros for the fiscal year 2010, more than 91% earned on international markets.

IMA INDUSTRIES, the non-pharmaceutical sector of IMA Group, is a world leader in the design and manufacture of automatic machines for the processing and packaging of tea, coffee, beverage, food (dairy, convenience food and confectionery), cosmetics and toiletries. It includes eight companies and divisions: **TEA & COFFEE Division**, **NATURAPACK**, **GIMA**, **CORAZZA**, **RC**, **STEPHAN MACHINERY GmbH**, **STEPHAN PROCESS ENGINEERING** and **BFB Division**.



TEA & COFFEE Division offers the widest range of machines for the packaging of tea and herbs in filter bags and of coffee in filter paper pods for both regular and espresso coffee.

NATURAPACK sells used automatic machines for the packaging of tea after refurbishing and regenerating them.

GIMA has a long experience in the design and manufacture of machines for the packaging of food, confectionery, beverage, pharmaceutical and assembly packaging solutions.

CORAZZA designs and assembles dosing and packaging lines for portions of fresh and processed cheese, butter, soft paste cubes, yeast and other similar products.

RC designs and manufactures complete lines for pressed soup cubes and overhauling of food dosing as well as packaging machines for portions of processed cheese, butter and soup cubes.

STEPHAN MACHINERY GmbH has a leading position in customised machinery for the production processes of the food industry. The company is also leader in the field of machinery for processing convenience food and dairy products, meat and confectionery.

STEPHAN PROCESS ENGINEERING is a supplier of process engineering and automation solutions to the dairy, confectionery and convenience food industries.

BFB Division offers a complete range of end of line equipment which includes over-wrapping, shrink-wrapping, case packing and palletizing solutions.

The IMA Group has an extensive sales network comprising 16 branches (Spain, Portugal, France, the UK, Germany, Austria, Poland, Russia, the USA, China, Singapore, Thailand and Brazil), representative offices in central-eastern Europe and more than 50 agencies covering a total of more than 70 countries. IMA is committed in one production joint-venture in China. The Group has 22 production plants in Italy, Germany, the UK, the USA, India and China.

The Group's organisational structure features two leading

business areas in the main sectors: **IMA Industries** (machines for the processing and packaging of tea, coffee, beverage, food, cosmetics and toiletries) and **IMA Pharma** (machines for the processing and packaging of pharmaceutical products).

IMA S.p.A. has been listed on the Milan Stock Exchange since 1995 and in 2001 joined the STAR segment.

IMA PHARMA is a world leader in the design and manufacture of automatic machines for the processing and packaging of pharmaceutical products thanks to a high technological profile and the ability to offer tailor-made solutions to satisfy the most sophisticated requests of the market. It includes three highly specialised business areas: **IMA ACTIVE** division, **IMA LIFE** and **IMA SAFE** division.



IMA ACTIVE
Solid Dose Solutions

IMA ACTIVE KILIAN
IMA ACTIVE ZANCHETTA



IMA LIFE
Aseptic Processing & Freeze Drying Solutions

IMA LIFE NORTH AMERICA
IMA LIFE BEIJING
IMA LIFE NETHERLANDS
IMA LIFE JAPAN
IMA LIFE ITALY
IMA LIFE PHARMASIANA



IMA SAFE
Packaging Solutions

IMA SAFE COMADIS
IMA SAFE P.G.
IMA SAFE NOVA
IMA SAFE SWIFTPACK

IMA ACTIVE division offers a complete range of machines for the process and production of solid dose products. Granulation equipment, manufactured both by IMA and **ZANCHETTA**, for wet granulation and drying for all types of production and layout requirements. Tablet press machines manufactured both by IMA and **KILIAN** suitable for pharmaceutical, chemical, food and cosmetic industries. Capsule filling machines with a wide assortment of filling and control systems. Coating systems with solid wall and perforated pans. Checkweighers for 100% control of tablets and capsules. Very flexible powder handling and washing systems manufactured by **ZANCHETTA**.

IMA LIFE offers machines for the washing and sterilising of pharmaceutical vials, filling and stoppering in aseptic environments of vials, ampoules and syringes, including RABS and isolators, filling and closing of pharmaceuticals and cosmetics, microdosing of aseptic powders as well as industrial, pilot and laboratory freeze-dryers, which can be combined with the industry's widest range of automated loading and unloading system solutions. IMA LIFE also offers labellers, blowing machines, depackers and traying machines.

IMA SAFE division, which includes the production range of **IMA SAFE SWIFTPACK**, **IMA SAFE NOVA**, **IMA SAFE COMADIS** and **IMA SAFE PG**, designs and manufactures complete lines for primary and secondary packaging for the pharmaceutical, nutraceutical and cosmetic industries. IMA SAFE manufactures a complete range of blister packaging machines, capsule and tablet counters, tube fillers and cartoners and provides complete end-of-line solutions-over-wrapping, shrink-wrapping, case packing and palletizing-manufactured by **IMA BFB Division**.

In collaboration with **Universal Pack**, IMA SAFE supplies lines for heat-sealed single-dose sachets and stick packs. High production efficiency, ease of use, low maintenance and a minimal waste of packaging materials are the hallmarks of IMA SAFE machines.